

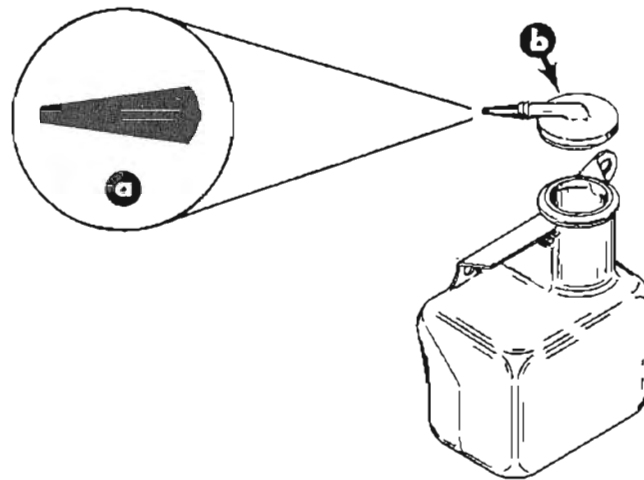
**NUMBER: 83-3**

- A. Plug in Coolant Recovery Bottle Cap Air Vent - MCM 470/488
- B. Metric Power Steering Pump Mounting Studs - All Models
- C. Metric Power Steering Pump Pressure Hose "O" Ring - All Models
- D. Quicksilver Insulating Compound Used on Ignition Coil Tower - All Engines Equipped with Thunderbolt IV (HEI) Ignition Systems

CIRCULATE TO:  
SERVICE MANAGER   
PARTS MANAGER   
MECHANICS   
"Place in a Service Bulletin Binder"

**A. PLUG IN COOLANT RECOVERY BOTTLE CAP AIR VENT - MCM 470/488**

Early production runs of the above model engines had this "plug" in the air vent of the Coolant Recovery Bottle Cap. If this plug is not removed, engine may overheat. Remove and discard "plug" from all the above model engines before running engine. Later production engines do not have this "plug" installed.



a - Plug  
b - Recovery Bottle Cap

**Figure 1. Remove and Discard Plug**

**B. METRIC POWER STEERING PUMP MOUNTING STUDS - ALL MODELS**

Listed below, are the metric mounting studs that are used on metric power steering pump.

<b>MCM 120/140</b>	<b>16-41877</b>
<b>All V-8's</b>	<b>16-41877</b>
<b>MCM 470/485/488</b>	<b>16-41878</b>

**C. METRIC POWER STEERING PUMP PRESSURE HOSE "O" RING - ALL MODELS**

The "O" Ring used to seal the Metric Power Steering Pump Pressure Hose connection is listed below.

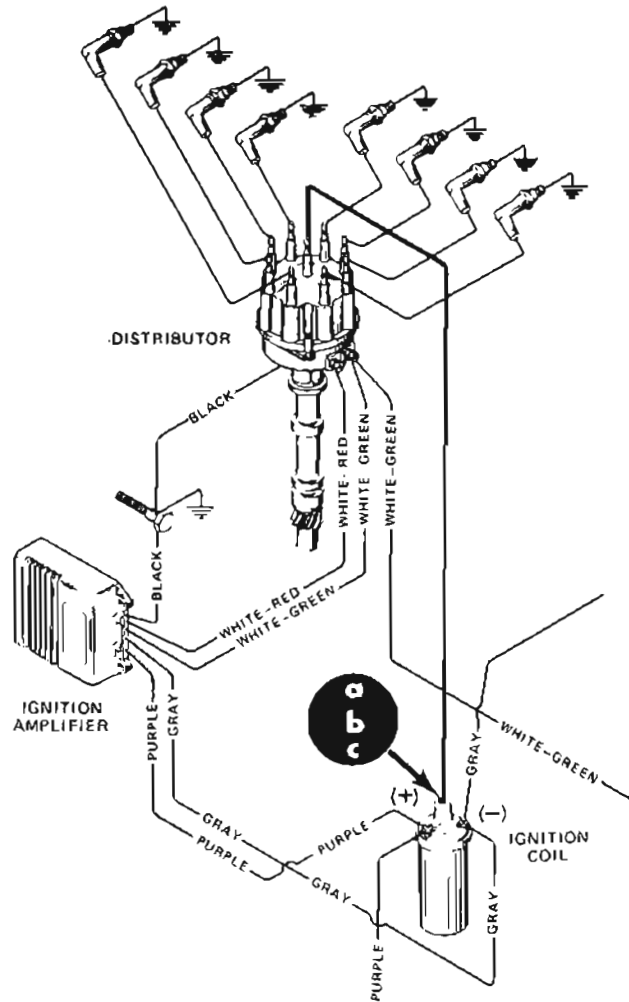
<b>"O" Ring</b>	<b>25-89879</b>
-----------------	-----------------

**D. QUICKSILVER INSULATING COMPOUND USED ON IGNITION COIL TOWER - ALL ENGINES EQUIPPED WITH THUNDERBOLT IV (HEI) IGNITION SYSTEMS**

Production is using Insulating Compound on all Thunderbolt IV (HEI) ignition coil towers. We recommend that whenever an engine (with Thunderbolt IV Ignition System) is serviced, apply approximately 1/2 oz. of Insulating Compound inside the nipple of the coil high tension lead. Force nipple into coil tower and wipe off excess. (Figure 2) This Insulating Compound will help "waterproof" this area of the ignition system.

**Quicksilver Insulating Compound**

**92-41669-1**



- a - Remove Coil Wire/Boot
- b - Apply 1/2 Oz. of 92-41669-1
- c - Reinstall Coil Wire/Boot

**Figure 2. Applying Quicksilver Insulating Compound**